

Assembly directions for an Arbor Trellis

Tools Required:

- Tape Measure
- 7/16" socket or box wrench
- #2 Philips screwdriver or power driver
- Hammer or mallet

1. Lay out parts to be assembled. Two sides, and the top. (picture shows 1 side already assembled) and expand 1 of the sides. Like this.



2. Measure from bottom of side to first horizontal support 20". Make sure it is 20" all the way across, then tighten vinyl nuts. * Note that the bottom does not have end nuts.



3. Repeat above process for the top of the side. The top of the sides will have nylon nuts to attach the top of the arbor to.



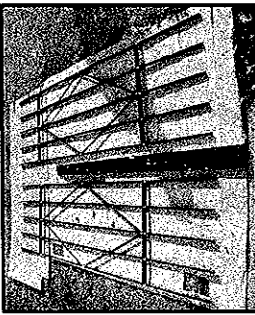
4. Attach the diagonal supports to the arbor sides, and tighten nuts.



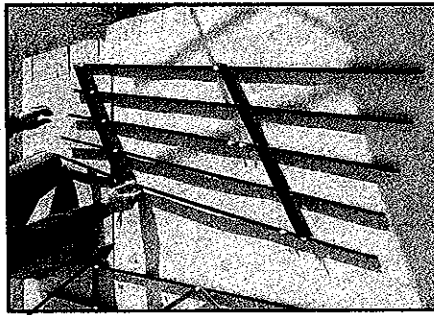
5. Final assembly of a side will look like this when complete.



6. Repeat process above for other side. When complete, you will have two sides and are ready to start the top.



7. Open (expand) the top the same as you did the sides



8. In the same manner you did the sides, position the supports for the top of the unit. For this use a measurement of 12". Tighten nuts and repeat process for the other end of the top.



9. Attach diagonal supports to top the same as was done for the sides.



10. Attach top to sides using the pre drilled holes in the top horizontal supports and the nylon nuts.



11. Attach angle supports from top to sides using Phillips head screws and a screw driver.



12. Repeat process so that all 4 corners have supports.



13. Insert grounding stakes to bottom of trellis. One for each leg. When trellis is upright, the stakes are pounded into the ground with a hammer to stabilize unit

