

ASSEMBLY INSTRUCTIONS

Casablanca Arbor

9

PLEASE READ THROUGH BEFORE YOU START ASSEMBLY

CHECK BOX FOR THESE CONTENTS

- ① Cap Boards (6)
- ② Arches (2)
- ③ Lattice Side Panels (2)
- ④ Crown Blocks (4)
(2 right and 2 left)

HARDWARE

- 3/4" wood screws, bright (20)
- 3" Wood screws, gray (12)
- 1-1/8" Wood screws, gray (12)
- Metal connecting straps (4)
- Metal anchor straps (4)
- Spears (2)

TOOLS YOU WILL NEED

- Phillips Screwdriver
- One bag of concrete mix to anchor the arbor

HANDY TO HAVE

- Tape Measure
- Cordless screw gun

PRELIMINARIES

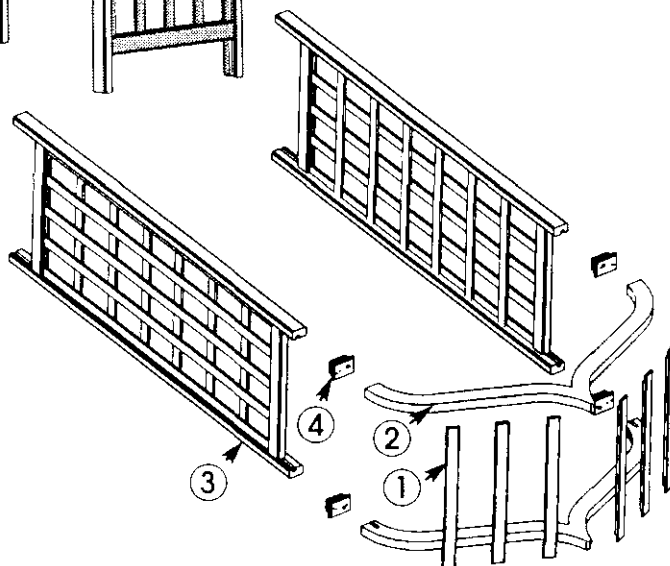
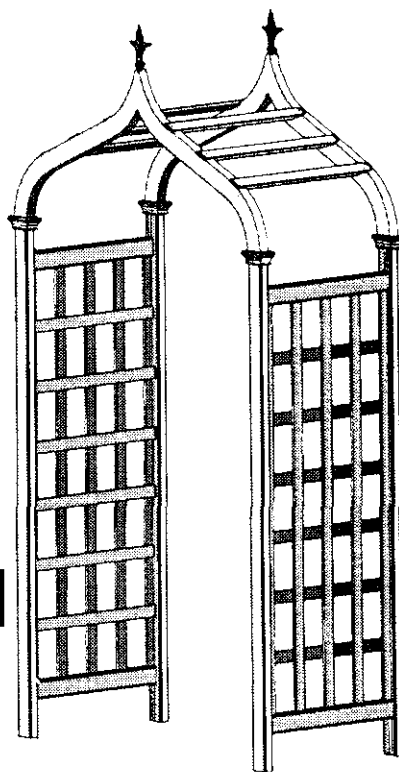
IF YOU PLAN TO PAINT:

If you wish to stain or paint your arbor, we recommend that you do so before assembly, it makes the job easier, with better results. Be careful not to permit paint to puddle in gooves in the arches or upper frame, and do not cover up guide marks on rafters.

WORK AREA

Select an area close to where the arbor will be finally placed. While the assembled unit is not very heavy, it is awkward to move far and requires two people to do so easily.

The assembly area should be relatively flat and open, at least 8' x 6.' A lawn, driveway or wide path will be satisfactory. It is a good idea to lay out the arbor shipping box on your work surface to protect the arbor from nicks and scratches.



CROWN BLOCKS TO ARCH ASSEMBLY

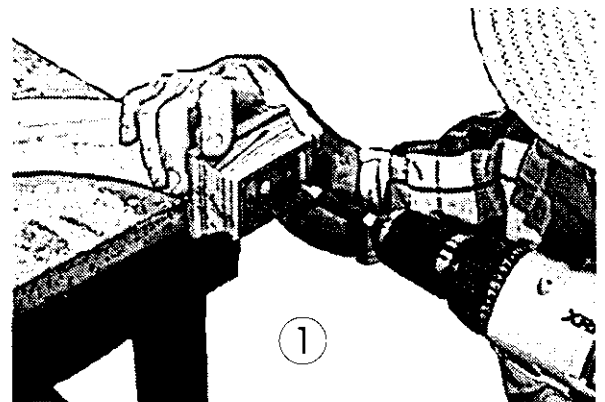
STEP 1

Note: Crown blocks are 2 right hand and 2 left hand

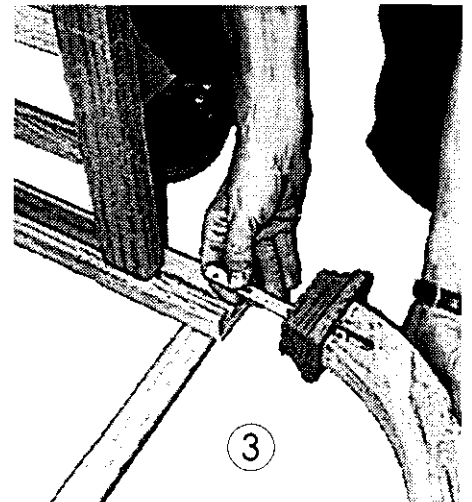
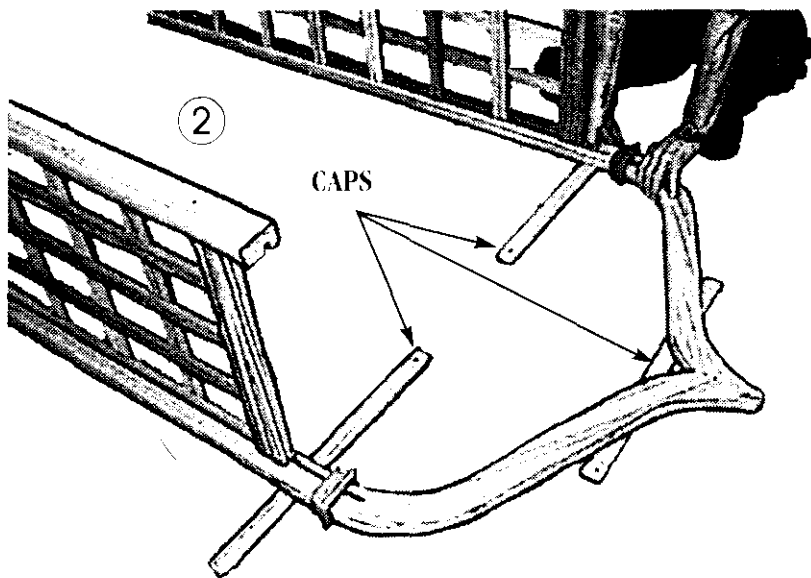
Align large hole in crown block with slot in arch

Attach the crown blocks to the ends of the arches by using two **3" screws** into the pre-drilled holes

Note: Use caution to not over-tighten blocks



ARCH TO THE SIDE PANELS ASSEMBLY



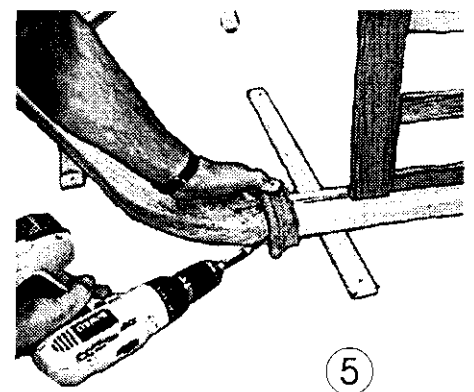
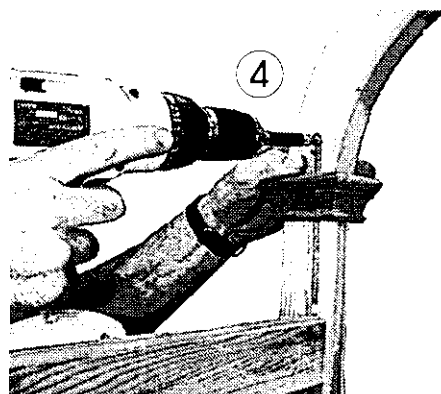
STEP 2, 3, 4, 5

For attaching the arch assembly to the side panel, support side panels and arch with cap boards. Be sure to orient the side panels on edge such that the lattice staples are visible on the outside face.

Attach one arch assembly to the side panels by taking the two metal connecting straps and inserting them into the routed slot in the arbor side panels and into routed slot in the arch assembly.

Using one **3/4" screw**, attach the metal connection straps to the arch assembly.

Next, using the **3" screws** attach the arch assembly to side panels through the crown block (one in each crown block). Be sure to hold the crown block and side panel posts firmly together while screwing.



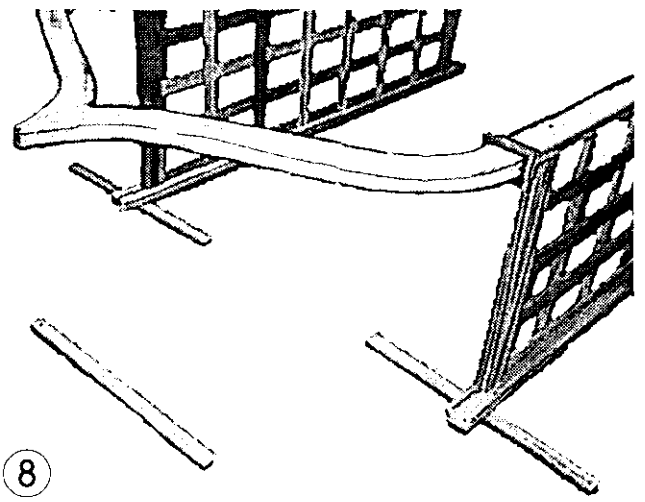
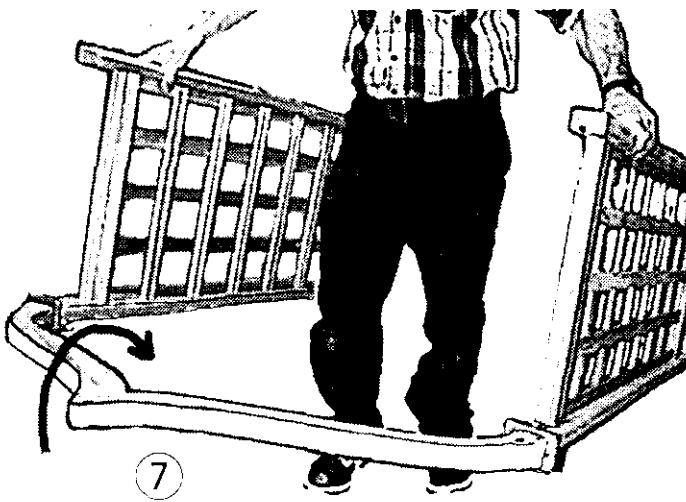
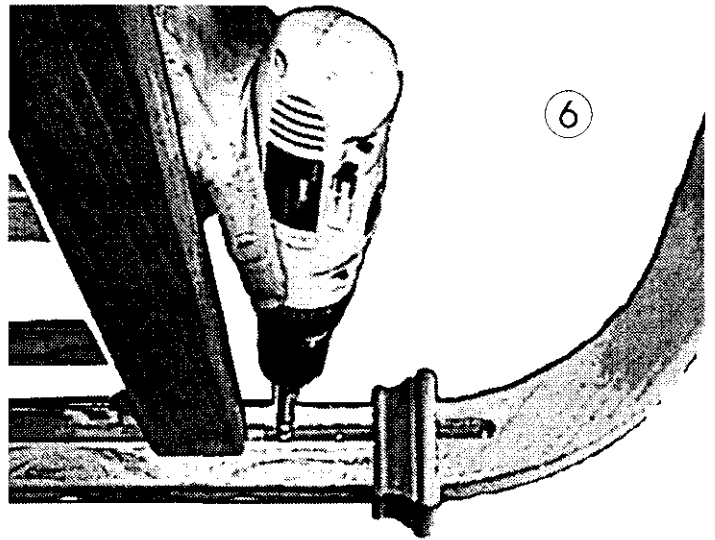
STEP 6

Screw the two remaining 3/4" screws to the side panels through the holes in the connecting straps

STEP 7,8

After attaching the first arch assembly to the side panels, turn the assembly over by lifting the sides and moving backward.

Attach the second arch, following the same method as the first arch.



TOP CAPS TO ARCH ASSEMBLY

STEP 9

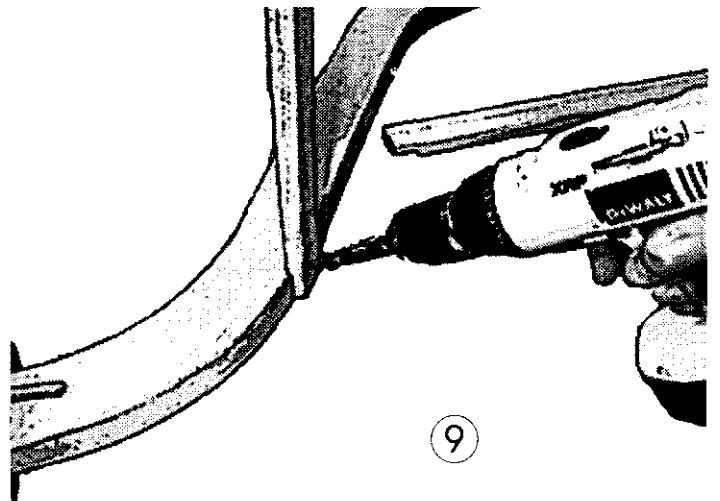
Screw the cap boards to the arch following the pencil marks on the arches, using the 1-1/8" screws.

FINISH TIGHTENING WITH A HAND SCREW DRIVER TO AVOID SPLITTING THE WOOD

Stand the arbor in the upright position. Make sure that the sides are set square to each other. Follow the anchoring instructions on the back page to secure arbor in place.

STEP 10

Insert the spears into the holes on tops of the arches.



INSTALLING THE ARBOR

Arbors must be well secured to prevent tipping over. We have provided four anchors for securing the arbor to concrete footings, the most common method of securing it. If you use this method you will also need two bags of pre-mix concrete. In some cases it may be acceptable to secure the arbor to some existing structure such as a fence post. If you are installing your arbor on concrete or a deck, see your hardware dealer for appropriate hardware.

- A. Move the arbor to its final location. (You'll need a helper). When you are satisfied with the location, mark the positions of the posts, then move the arbor aside and lay it carefully on its side. Dig a hole at least 6" wide and 12" deep for each post.
- B. Attach the anchors to the posts using the 3/4" screws provided. See **DIAGRAM 1**.
- C. Carefully move the arbor back to its final position. Support it plumb and level over the holes with bricks, stones or blocks of wood under the side panel rails. The post bottoms should be close to the level of the ground surface. See **DIAGRAM 2**.
- D. Fill each hole with bagged concrete, mixed according to the manufacturer's instructions. Concrete should come to within 1/4" of the bottom of the posts but the post should not be in the concrete.

DIAGRAM 1

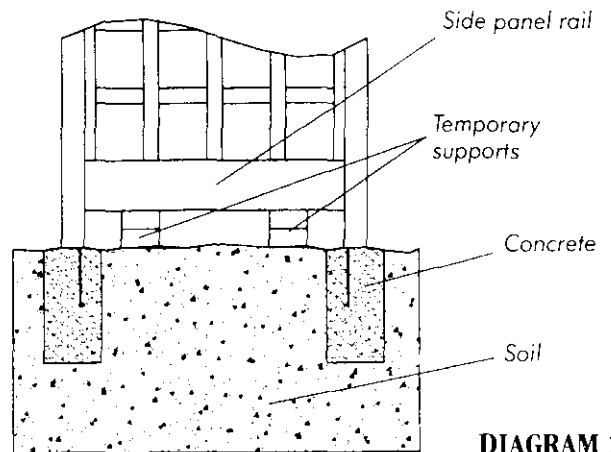
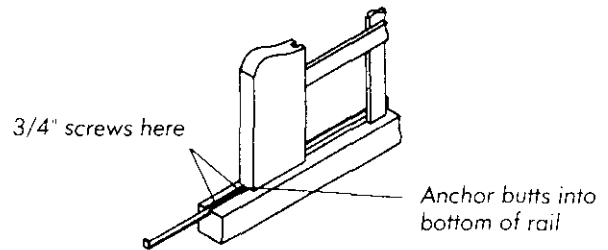


DIAGRAM 2



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