

Closure Installation Instructions

Notes:

- Use of a little oil or soap on threads makes driving screws much easier.
- This closure may be installed on rail at top of door or on mullion strip near center, which ever is desired.
- Before installation, check door to see that it closes freely.
- Use 1/8" drill bit for all pilot holes.

Step 1:

At desired height, fasten jamb bracket to door frame with open side 1/4" from door as shown (see Fig. A). If more latching force is desired, jamb bracket may be moved up to 1" away from door. Note: Moving the jamb bracket further from door nominally reduces door opening.

Step 2:

Slide hold-open washer on rod. Using short connecting pin, connect closer to jamb bracket. Hold-open washer should be positioned over lugs against closure tube as shown. This will give proper tension for installation. Do not change until installation is complete. (See Fig. B).

Step 3:

Two styles of door brackets are made (see Fig. C and Fig. D). Your closure comes with only one. Attach door bracket to closure tube FRONT hold with long connecting pin (see Fig. C or Fig. D). With door tightly closed, hold closure and door bracket against door in level position. Mark and drill two 1/8" pilot holes. CAUTION: Do not drill through door.

Fasten door bracket to door as shown with short screws (see Fig. C or Fig. D). Open door and move hold-open washer to back of lugs on

rod. Closure is now ready to operate. The closing speed may be regulated by turning adjusting screw (See Fig. E).

Controlling Latching Power Feature
Installed as directed, with the door bracket attached to the front hole of the door closure, the bypass valve built into this closure will accelerate the closing speed of the door in the last few inches of travel. This attachment position is recommended when the glass storm panel is in place. If a smoother, more quiet closing action is desired, hold door open about 8" with hold-open washer, remove long connecting pin from door bracket and relocate in closure tube REAR hole. This position is normally used when the screen panel is in place (see Fig. C or Fig. D).

